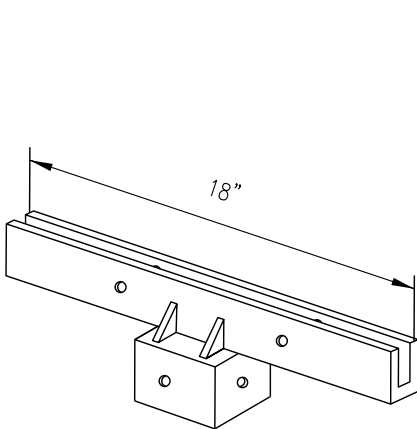
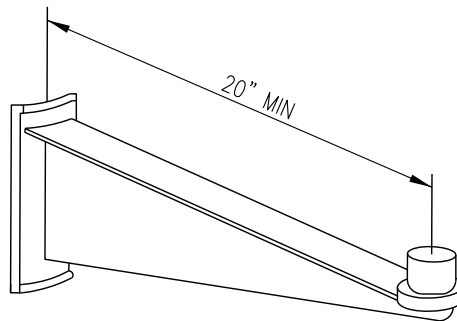


INSTRUCTIONS FOR FABRICATION AND INSTALLATION OF STREET NAME, DEAD END & NO OUTLET SIGNS

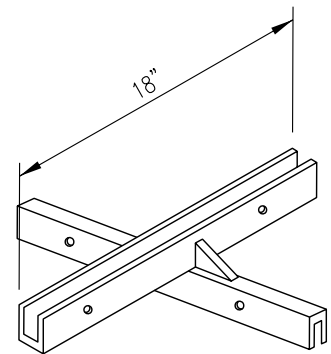
- 1) SIGN BLANK MATERIALS – FOR STANDARD SIZE STREET NAME SIGNS, BLANKS SHALL BE 9” TALL EXTRUDED ALUMINUM PLATE (6063-T6). FOR LARGER SIGNS (WHEN APPROACH SPEED IS 45 MPH OR ABOVE), BLANKS SHALL USE 12” TALL EXTRUDED ALUMINUM PLATE. FOR ROUNDABOUT SIGNS, BLANKS SHALL BE FLAT ALUMINUM SIGN PLATE WITH A MINIMUM THICKNESS OF 0.125 INCH.
- 2) LETTER SIZE
 - a. FOR STANDARD STREET NAME SIGNS AND ROUNDABOUT SIGNS, THE STREET NAME SHALL USE 6 INCH UPPER CAPITAL LETTERS AND 5 INCH LOWER CASE LETTERS. THE SUFFIX AND ADDRESS SHALL USE 3 INCH LETTERS
 - b. FOR SIGNS ON APPROACHES WITH SPEEDS OF 45 MPH OR MORE, THE STREET NAME SHALL USE 8 INCH UPPER CAPITAL LETTERS AND 6.5 INCH LOWER CASE LETTERS. THE SUFFIX AND ADDRESS SHALL USE 4 INCH LETTERS
- 3) ACCEPTABLE SUFFIX’S SHALL BE Ave, Blvd, Ctr, Cir, Ct, Dr, Ln, Loop, Pkwy, Pl, Rd, St, Ter, Trl, Way.
- 4) FONTS – FONTS SHALL BE TYPE C TO START UNTIL IT IS DETERMINED THAT THE TARGET SIGN SIZES, 36” OR LESS FOR STANDARD SIGNS AND 42” OR LESS FOR LARGER SIGNS, CANNOT BE MET. REDUCE LETTER SPACING TO AS LOW AS 70% OF NORMAL (IN 5% INCREMENTS) TO MAINTAIN TARGET SIGN LENGTHS. IF THAT FAILS TO WORK, SWITCH TO B FONT FOR THE ADDRESS FIRST AND IF STILL TOO LARGE SWITCH TO B FONT FOR THE STREET NAME AND ADDRESS. REPEAT SPACING REDUCTION PROCESS WITH B FONT BEFORE MOVING UP TO NEXT BLADE SIZE.
- 5) SPACING – SPACING BETWEEN THE BORDERS, WORDS, AND THE SUFFIX/ADDRESS SHALL BE PER THE EXAMPLES ON TR2
- 6) FOR STREET NAMES WITH LOWER CASE DESCENDERS (I.E. g, j, p, q, y) THE SIGN TEXT MAY MOVED UP TO ENSURE THAT THE DESCENDER HAS CLEAR SPACE FROM THE BORDER. IN SOME CASES THE LOWER CASE LETTERS MAY HAVE TO BE ALIGNED TO THE CENTER VERTICALLY WITH THE UPPER CASE LETTERS INSTEAD OF THE PREFERRED ALIGNMENT ALONG THE BOTTOM BASELINE.
- 7) ONCE ALL OTHER PARAMETERS ARE SET, BALANCE THE HORIZONTAL SPACE BY ADJUSTING THE SPACE BETWEEN THE STREET NAME AND THE SUFFIX/ADDRESS BLOCK TO MATCH THE SPACE BETWEEN THE TEXT AND BORDER AT THE ENDS OF THE SIGN.
- 8) COLORS SHALL BE GREEN WITH WHITE TEXT FOR STANDARD STREETS. BLUE WITH WHITE TEXT FOR PRIVATE STREETS
- 9) DEAD END AND NO OUTLET SIGNS SHALL USE 5C LETTERING (WITH SPACING REDUCED TO 50%) ON A STANDARD 9”X36” EXTRUDED ALUMINUM PLATE WITH FLUORESCENT YELLOW SHEETING AND BLACK TEXT. ARROWS SHALL BE 5”TALL AND 6” LONG.
- 10) SIGN BRACKETS – SIGNS SHALL BE INSTALLED ON THE SIGN POST OR STREET LIGHT STANDARD BY MEANS OF ALUMINUM SIGN BRACKETS AND CROSSPIECES.
- 11) SEE DRAWING TR2 FOR EXAMPLE SIGNS AND TR3 FOR ELEVATIONS AND STANDARD SIGN SIZES.
- 12) SIGN SUBMITTALS SHALL INCLUDE PROOFS THAT INCLUDE THE MUTCD SIGN CODE, SIGN SIZE, AS WELL AS LETTER SIZE AND FONT STYLE.



POST CAP BRACKET



CANTILEVER ARM BRACKET FOR STREET LIGHT



CROSS PIECE

STREET SIGN BRACKETS



**STREET NAME SIGN
FABRICATION
& INSTALLATION**

PUBLIC WORKS ENGINEERING	
APPR. BY: PKR	DATE: 02.24
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CAD FILE: 2021_TR1_07_2024	